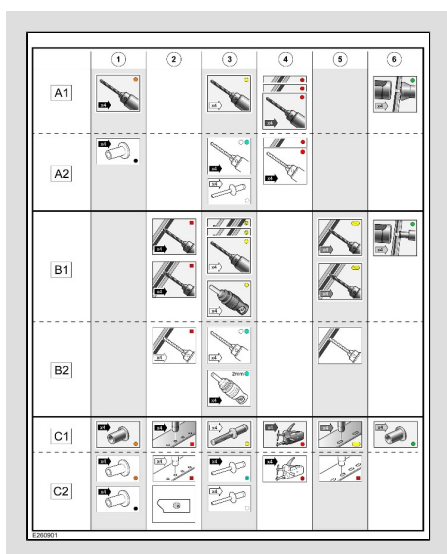


BODY REPAIRS - GENERAL INFORMATION

BODY REPAIR PROCEDURE GRAPHIC KEY (G2390388)

SPECIFICATIONS

BODY REPAIR PROCEDURE GRAPHIC KEY



A1/1	Remove Self Piercing Rivet (SPR)
A1/3	Remove Breakstem Fastener (BSF)
A1/4	Remove Spot Weld (depths)
A1/6	Planishing
A2/1	Remove Self Piercing Rivet (SPR)
A2/3	Remove Breakstem Fastener (BSF)
A2/4	Remove Spot Weld (depths)
B1/2	Drill for Metal Active Gas (MAG) Plug Weld (depths)
B1/3	Countersink and drill for Breakstem Fastener (BSF) (depths)
B1/5	Drill for Metal Inert Gas (MIG) Braze Slot Weld (depths)
B1/6	Hole Calibration for Flow Form Rivet (FFR)

B2/2	Drill for Metal Active Gas (MAG) Plug Weld
B2/3	Countersink and drill for Breakstem Fastener (BSF)
B2/5	Drill for MIG braze slot weld
C1/1	Install Self Piercing Rivet (SPR)
C1/2	Install Metal Active Gas (MAG) Plug Weld
C1/3	Install Breakstem Fastener (BSF)
C1/4	Install Spot Weld
C1/5	Install MIG Braze Slot weld
C1/6	Install Flow Form Rivet (FFR)
C2/1	Install Self Piercing Rivet (SPR)
C2/2	Install Metal Active Gas (MAG) Plug Weld
C2/3	Install Breakstem Fastener (BSF)
C2/4	Install Spot Weld
C2/5	Install Slot Weld



A1	Drill for Breakstem Fastener (BSF) access
A2	Apply Bonding material/Sealant
A3	MIG/Metal Active Gas (MAG) Weld the Butt Joint

B1	Remove/Install Torque Screw
B2	Remove/Install Bolt
B3	Remove/Install Nut
B4	Remove/Install Rivnut
B5	Install Stud
B6	Install Roof Alignment Pin
B7	Remove/Install Friction Drilling Screw (FDS)
C1	Grinder
C2	Rotary Wire Brush
C3	Suction Clamp
C4	Air Blade
C5	Air Saw
C6	Clamp
C7	Knife
C8	Induction Heater
C9	Circular Saw
C10	Belt Sander
C11	Tap and Die
C12	Protective Tape
C13	Paint Application
C14	Measure and Mark
D1	Assistance Required
D2	Build an Expansion Space
D3	Observation
D4	Hammer and Dolly